

**KANEPACKAGE PHILIPPINE INC.**

No. 5 Ring Road LISP II, Brgy. La Mesa, Calamba City, Laguna  
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# INVESTIGATION REPORT

Prepared By:

Check By:

Approved By:

DATE:

12-Oct-22C. Arevalo/ G. Sayas  
QA-IE/ Production IEG. Magsino  
QA SupervisorR. Miranda  
KPLIMA Gen. Operation Mgr.**I. PROBLEM DESCRIPTION****1.1. ISSUE:**

PEEL OFF

**1.2. ITEM DESCRIPTION:****PART CODE:** 516228600**PART NAME:** LOUVRE 2 MCX ETD**1.3. BACKGROUND:**

N/A

**II. IMMEDIATE ACTION**

ACTION ITEMS	Target Date:	Person In-charge

**III. WHY WHY ANALYSIS DETAILS:****DIRECT CAUSE:**

WHY 1: Peel off occurred on the item.

WHY 2: a. The cell belt they were using is sharp since it is new.

b. The old cell belt is smooth so delay feeding of boards occur.

WHY 3: a. The operator didn't notify the peel off during running.

**CELL BELT****IV. CORRECTIVE ACTION:**

- > Putting paper tape on the cell belt to avoid the occurrence of peel off on the items specially when the belt is new.
- > Orient the operator regarding the issue of peel off due to changes of new cell belt at the feeder area.

